



Resin Number: 32223

Last Updated: 9/11/2002

Material Number:

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DESCRIPTION

Durez 32223 is a thermoplastic phenolic resin containing lubricant.

APPLICATION

Durez 32223 is recommended for use in foundry applications.

FORMULATION

Durez 32223 resin requires the addition of hexamethylenetetramine (hexa) to produce thermosetting properties.

TYPICAL PROPERTIES

		<u>Test Method</u>
Appearance	Tan Flake	DCT 0001
Free Phenol, %	5.0% Min.	DCT 0431
Flake Thickness, inches	0.05	DCT 0454
150°C Molten Viscosity, cps	700.00	DCT 0476

Durez test methods are available upon request.

STORAGE

This product is a stable material that has little or no tendency to lump when maintained in closed containers. Store in a cool, dry location at 75°F or less.

PACKAGING AND SHIPPING

Available in non-returnable fiber drums, 225 pounds net, and multi-wall paper bags, 50 pounds net. This product is not DOT regulated in drums and bags.

**READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING,
STORING OR USING THIS PRODUCT.**

